



Best product for blending and polishing contours when smooth running is a primary concern. Used for finishing hard-to-reach areas, removing parting lines, imperfections, and burrs on all surfaces.

Benefits:

Spiral construction avoids shadow marks and provides smooth, chatter-free cutting action. Achieves close tolerances when finishing curved, contoured, and hard-to-reach areas. Fast cutting and removes toughest metal. Bands are easily removed and replaced

Grit Range:

24 - 320

Abrasive Grain:

Ceramic Alumina, Aluminum Oxide

Backing:

X-weight cotton

Other:

Use with rubber expanding drum

Machine Used:



APPLICATION/GRIT RECOMMENDATION GUIDE

COARSER (GRINDING)

FINER (FINISHING)

24	36	40	50	60	80	120	180	240	320
Heavy Stock Removal									
	Blending Out Heavy Machine Marks								
	Removing Heavy Burrs								
	Applying Heavy Scratch Pattern								
	Removing Flash/Parting Lines								
	Removing Rust/Scale/Pit Marks								
			Preparing Metal for Painting						
			Blending Out Medium Machine Marks						
					Blending Metal Surfaces				
					Applying Light Scratch Pattern				
							Fine Blending and Cleaning		
								Metal Finishing and Polishing	

NORTON BLAZE R920 CERAMIC ALUMINA

BEST CHOICE FOR HARD-TO-GRIND MATERIALS INCLUDING SUPER ALLOYS (COBALT, INCONEL, AND TITANIUM) AND STAINLESS STEEL



FEATURES & BENEFITS

- See significantly faster, cooler, burn-free grinding from our next-generation of sharp, ceramic abrasive grains
- Advanced, full resin bond system designed to promote exceptional grain retention for additional product life
- Flexible, yet strong X-weight heavy cotton backing provides durability and even wear while eliminating aggressiveness for smooth, chatter-free cutting action, and longer life for less change-overs
- Advanced grinding aid promotes cooler cutting, longer life

NORTON R326 PREMIUM ALUMINUM OXIDE BLEND

BETTER CHOICE FOR STAINLESS STEEL, CARBON STEEL, AND ALUMINUM



FEATURES & BENEFITS

- Versatile, premium aluminum oxide abrasive blend provides up to 3 times the life and cut rate of competitive aluminum oxide bands
- Flexible, yet strong X-weight heavy cotton backing provides durability and even wear while eliminating aggressiveness for smooth, chatter-free cutting action, and longer life for less change-overs
- Advanced, full resin bond system designed to promote exceptional grain retention for additional product life
- Advanced grinding aid lubricant for cooler, smoother cutting

NORTON METAL R265 ALUMINUM OXIDE

GOOD CHOICE WHEN INITIAL PRICE IS A KEY PURCHASING CRITERIA



FEATURES & BENEFITS

- Solid-performance aluminum oxide grain for a good starting specification with consistent performance
- Advanced, full resin bond system designed to promote exceptional grain retention for additional product life
- Flexible, yet strong X-weight heavy cotton backing provides durability and even wear

MERIT ALUMINUM OXIDE

GOOD STARTING SPECIFICATION FOR ALL TYPES OF METAL

FEATURES & BENEFITS

- Tough and durable quality aluminum oxide abrasive
- Flexible, yet strong X-weight cotton backing construction for extended durability and even wear
- Durable resin bond system provides longer life



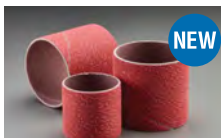
TIER: **BEST**

BRAND: Norton

TRADENAME: **BLAZE R920**

ABRASIVE: Ceramic Alumina

OTHER: Supersize



TIER: **BETTER**

BRAND: Norton

TRADENAME: **R326**

ABRASIVE: Premium A/O Blend

OTHER: Supersize



TIER: **GOOD**

BRAND: Norton

TRADENAME: **METAL R265**

ABRASIVE: Aluminum Oxide



TIER: **GOOD**

TRADENAME: **EXPANDING RUBBER DRUM**

SIZE (D x W)	GRIT	STD. PKG.	PART #	PART #	PART #	PART #
1/2 x 1	40	100	66261146012	66261146036	66261146078	08834196906
	60	100	66261146013	66261146037	66261146079	1/4" shank
	80	100	66261146014	66261146038	66261146080	15,000 MAX. RPM
	120	100	66261146015	66261146044	66261146081	
3/4 x 1	40	100	66261146016	66261146048	66261146082	08834196911
	60	100	66261146017	66261146049	66261146083	1/4" shank
	80	100	66261146018	66261146050	66261146084	17,000 MAX. RPM
	120	100	66261146019	66261146051	66261146085	
1 x 1	40	100	66261146020	66261146052	66261146086	08834196916
	60	100	66261146021	66261146053	66261146087	1/4" shank
	80	100	66261146022	66261146054	66261146088	18,000 MAX. RPM
	120	100	66261146023	66261146055	66261146089	
1-1/2 x 1-1/2	40	100	66261146024	66261146057	66261146090	08834196922
	60	100	66261146025	66261146058	66261146093	1/4" shank
	80	100	66261146026	66261146059	66261146094	10,000 MAX. RPM
	120	100	66261146027	66261146060	66261146095	
2 x 2	40	100	66261146028	66261146061	66261146096	08834196928
	60	100	66261146029	66261146062	66261146097	1/4" shank
	80	100	66261146030	66261146063	66261146098	6,000 MAX. RPM
	120	100	66261146031	66261146064	66261146099	
3 x 3	40	50	66261146032	66261146065	66261146100	08834196931
	60	50	66261146033	66261146073	66261146101	3/8" shank
	80	50	66261146034	66261146074	66261146102	3,000 MAX. RPM
	120	50	66261146035	66261146076	66261146103	

TIER: **GOOD**

BRAND: Merit

ABRASIVE: Aluminum Oxide

GRIT	1/4 x 1/2	1/4 x 1	3/8 x 1/2	3/8 x 1	1/2 x 1/2	1/2 x 1	1/2 x 1-1/2	1/2 x 2
24	-	-	-	-	-	08834196712	-	-
36	-	-	-	08834197674	08834196619	08834196591	08834196237	08834196758
40	08834196614	-	-	-	08834196234	08834196174	-	08834196825
50	08834196292	08834196785	08834196386	-	08834196228	08834196214	08834197111	08834196548
60	08834196342	-	08834196829	08834196999	08834196068	08834196212	08834196053	08834196549
80	08834196269	08834196733	08834196512	08834196645	08834196179	08834196215	08834196646	08834196669
100	08834196511	08834196734	08834196513	-	08834196189	08834196534	08834196540	08834196735
120	08834196217	08834197004	08834196747	08834196218	08834196069	08834196210	08834196324	08834196736
150	-	-	-	-	-	08834196772	-	-
180	08834196490	-	08834196504	-	08834196209	08834196713	-	-
240	-	-	08834196481	-	08834196564	08834196814	-	-
320	08834196865	-	08834196830	-	08834196505	08834196487	-	-
PKG. QTY. STOCK	100/box	100/box	100/box	100/box	100/box	100/box	100/box	100/box
MOQ NON-STOCK	400	400	300	300	300	300	300	200
Expanding Rubber Drums								
	1/8 Shank	NA	1/8 Shank	1/8 Shank	1/4 Shank	1/4 Shank	1/4 Shank	1/4 Shank
	30,000 RPM		30,000 RPM	18,000 RPM	30,000 RPM	15,000 RPM	12,000 RPM	10,000 RPM
	08834196030		08834196944	08834196011	08834196904	08834196906	08834196907	08834196908

MERIT STOCK/NON-STOCK STATUS: Some Merit specialty part numbers are non-stock. Contact your Norton/Merit representative for stock/MTO status.

TIER: **GOOD**
BRAND: Merit
ABRASIVE: Aluminum Oxide

GRIT	3/4 x 1/2	3/4 x 3/4	3/4 x 1	3/4 x 1-1/2	3/4 x 2	1 x 1/2	1 x 1	1 x 1-1/2
24	-	-	08834196776	08834196596	-	-	08834196563	08834196708
36	08834196769	08834196609	08834196261	08834196238	08834196953	08834196058	08834196072	08834196525
40	-	08834196236	08834196517	08834196227	08834196826	-	08834196073	08834196546
50	08834196608	08834196183	08834196515	08834196500	08834196757	-	08834196184	08834196078
60	08834196578	08834196168	08834196070	08834196554	08834196745	08834196580	08834196075	08834196060
80	08834196255	08834196161	08834196071	08834196249	08834196756	08834196647	08834196074	08834196162
100	-	08834196230	08834196502	08834196501	08834196766	-	08834196167	08834196257
120	08834196579	08834196226	08834196219	08834196057	08834196746	08834197592	08834196177	08834196677
150	-	08834196231	-	-	08834197283	-	-	08834197639
180	08834197116	-	08834196565	08834196851	-	-	08834196059	08834196790
240	08834196603	08834196859	08834196668	-	66254410751	-	08834196178	08834196526
320	08834196806	-	08834196624	-	-	-	08834196789	08834197700
PKG. QTY. STOCK	100/box	100/box	100/box	100/box	100/box	100/box	100/box	100/box
MOQ NON-STOCK	200	300	300	300	200	200	300	200

Expanding Rubber Drums



1/4 Shank	1/4 Shank	1/4 Shank	1/4 Shank	1/4 Shank	1/4 Shank	1/4 Shank	1/4 Shank	1/4 Shank
27,000 RPM	24,000 RPM	17,000 RPM	10,000 RPM	10,000 RPM	20,000 RPM	18,000 RPM	10,000 RPM	10,000 RPM
08834196909	08834196910	08834196911	08834196912	08834196913	08834196914	08834196916	08834196917	08834196917

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TIER: **GOOD**
BRAND: Merit
ABRASIVE: Aluminum Oxide

GRIT	1 x 2	1 x 3	1-1/2 x 1	1-1/2 x 1-1/2	1-1/2 x 2	1-1/2 x 3	2 x 1	2 x 1-1/2
24	08834196709	-	-	08834196220	08834196539	-	-	08834196700
36	08834196267	08834196665	08834196222	08834196164	08834196657	08834197063	08834196233	08834196509
40	08834196689	-	-	08834196171	08834196598	-	08834196109	08834196514
50	08834196588	08834197688	08834196185	08834196176	08834196252	-	08834196186	08834196527
60	08834196506	08834196676	08834196503	08834196091	08834196067	08834196703	08834196232	08834196978
80	08834196268	08834196195	08834196254	08834196165	08834196533	08834196809	08834196166	08834196259
100	08834196750	-	-	08834196182	08834196543	08834196522	08834196508	08834196521
120	08834196507	08834196197	08834196707	08834196066	08834196079	08834196343	08834196595	08834196586
150	08834197664	-	-	08834197750	08834197376	-	-	-
180	08834196987	-	-	08834196535	-	08834197869	08834196661	08834196536
240	-	-	08834196491	08834196260	08834197709	-	08834197983	-
320	-	-	08834196063	08834197647	-	-	-	-
PKG. QTY. STOCK	100/box	100/box	100/box	100/box	100/box	100/box	100/box	100/box
MOQ NON-STOCK	200	100	300	200	200	100	200	200

Expanding Rubber Drums



1/4 Shank	NA	1/4 Shank	1/4 Shank	1/4 Shank	NA	1/4 Shank	1/4 Shank
8,000 RPM		12,000 RPM	10,000 RPM	8,000 RPM		11,000 RPM	8,000 RPM
08834196918		08834196921	08834196922	08834196923		08834196926	08834196927

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TIER: **GOOD**
BRAND: Merit
ABRASIVE: Aluminum Oxide

GRIT	2 x 2	2 x 3	2-1/4 x 3	3 x 1	3 x 1-1/2	3 x 2	3 x 3
24	08834196516	-	-	08834196795	-	-	08834196256
36	08834196110	-	08834197140	08834196717	-	-	08834196262
40	08834196172	-	-	08834196755	-	08834196090	08834196555
50	08834196187	08834196152	08834196620	-	-	08834196264	08834196253
60	08834196173	08834196175	-	08834196150	-	08834196530	08834196188
80	08834196181	08834196198	08834196270	08834196524	08834196633	08834196265	08834196159
100	08834196193	-	-	-	-	-	08834196250
120	08834196585	-	08834196729	08834196089	-	08834196531	08834196572
150	08834196629	-	08834195857	-	-	-	08834196452
180	08834196306	-	-	-	-	-	08834196131
240	08834196375	-	-	-	-	-	-
320	-	-	-	-	-	-	08834197968
PKG. QTY. STOCK	100/box	100/box	100/box	100/box	100/box	100/box	100/box
MOQ NON-STOCK	200	100	100	200	200	100	100

Expanding Rubber Drums



1/4 Shank	NA	NA	3/8 Shank	NA	3/8 Shank	3/8 Shank
6,000 RPM			3,000 RPM		3,000 RPM	3,000 RPM
08834196928			08834196929		08834196930	08834196931

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